

SAFETY DATA SHEET



Circuit-Works® Lead-Free Flux Dispensing Pen (UFI)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Circuit-Works® Lead-Free Flux Dispensing Pen (UFI)
UFI : 9FC8-D0P6-5009-UE3N
Product code : CW8400, CW400BLK50
Product description : Processing aid Fluxing agents
Industrial/Professional use
Product type : Liquid.
Other means of identification : Processing aid Fluxing agents
Industrial/Professional use
UFI: 9FC8-D0P6-5009-UE3N

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Processing aid Fluxing agents Product Application and Material uses Website: or Label QR code	
Uses advised against	Reason
Other	Industrial/Professional use

1.3 Details of the supplier of the safety data sheet

Manufacturer
Chemtronics
8125 Cobb Center Drive
Kennesaw, GA 30152
Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer
ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400
FAX: +31 88 1307 499
Website: www.chemtronicseu.com

e-mail address of person responsible for this SDS : Only Representative
Bay 150
Shannon Industrial Estate
Shannon
County Clare
Ireland
V14 DF82
+353 61 771 500
customerservice.shannon@itwpp.com

National contact

SECTION 1: Identification of the substance/mixture and of the company/undertaking

ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400
FAX: +31 88 1307 499
Website: www.Chemtronicseu.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : EMERGENCY HEALTH INFORMATION:
Austria 01 406 43 43, Belgium +070 245 245, Bulgaria +359 2 9154 233, Croatia +3851 2348 342, Cyprus 1401, Czech Republic +420224 919 293, Denmark +45 8212 1212, Estonia 16662, Finland 0800 147 111, France +33 (0) 1 45 42 59 59, Germany Bonn Poison Center +49-228 192 40, Greece (0300) 2107793777, Hungary +36-80-201-199, Iceland 543-4071, Ireland Emergency medical information: (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9DOV2NHO, Ireland Members of the Public Number (8 am to 10 pm) "+353-(0) 1 809 2166" Healthcare professional telephone Number (24 hrs) "353 (0) 1 809 ", Italy CAV "Ospedale Pediatrico Bambino Gesù" - Rome Tel. (+39) 06.6859.3726, CAV "Azienda Ospedaliera Università di Foggia" - Foggia Tel. 800.183.459, CAV "Azienda Ospedaliera A. Cardarelli" - Naples Tel. (+39) 081.545.3333, CAV Policlinico "Umberto I" - Rome Tel. (+39) 06.4997.8000, CAV Policlinico "A. Gemelli" - Rome Tel. (+39) 06.305.4343, CAV Azienda Ospedaliera "Careggi" U.O. Tossicologia Medica - Florence Tel. (+39) 055.794.7819, CAV National Centre for Toxicological Information - Pavia Tel. (+39) 0382.24.444, CAV Niguarda Hospital - Milan Tel. (+39) 02.66.1010.29, CAV Azienda Ospedaliera Papa Giovanni XXIII - Bergamo Tel. 800.88.33.00, CAV Veneto Poison Control Centre - Verona Tel. 800.011.858, Latvia +371 67042473, Lithuania +370 (85)2362052, Luxembourg +352 8002 5500, Netherland +31 88 75 585 61, Norway +47 22 59 13 00, Poland +48 42 2530 400, Portugal +351 800 250 250, Romania +40 21 599 2300, Slovakia +421 2 5477 4166, Slovenia 112, Spain +34 91 562 04 20, Sweden 112 United Kingdom (England or Wales) 0845 46 47 or Scotland 08454 24 24 24 (UK only)

Supplier

Telephone number : Chemtronics Product Information: 800-TECH-401 (800-832-4401)
Chemtronics Customer Service: 800-645-5244

Hours of operation : 8:00 AM to 5:00 PM

Information limitations : EMERGENCY HEALTH INFORMATION:
EMERGENCY SPILL INFORMATION:
Transport information

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225
Eye Irrit. 2, H319
Skin Sens. 1, H317
STOT SE 3, H336
STOT RE 2, H373

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

SECTION 2: Hazards identification

Ingredients of unknown toxicity : 6 percent of the mixture consists of component(s) of unknown acute oral toxicity
22.4 percent of the mixture consists of component(s) of unknown acute dermal toxicity
100 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

Ingredients of unknown ecotoxicity : Contains 6% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Highly flammable liquid and vapour.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapour.

Response : Get medical advice/attention if you feel unwell. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : FOR INDUSTRIAL USE ONLY
For professional use only.
UFI: 9FC8-D0P6-5009-UE3N

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
propan-2-ol	EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥75 - ≤90	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1]
rosin	EC: 232-475-7 CAS: 8050-09-7 Index: 650-015-00-7	≥10 - <25	Skin Sens. 1, H317 Aquatic Chronic 4, H413	-	[1]
solvent naphtha (petroleum), medium aliph.	EC: 265-191-7 CAS: 64742-88-7 Index: 649-405-00-X	≤5	Flam. Liq. 3, H226 STOT RE 1, H372 (central nervous system (CNS)) Asp. Tox. 1, H304	-	[1]
succinic acid	EC: 203-740-4 CAS: 110-15-6	≤3	Eye Irrit. 2, H319	-	[1]

Type

[1] Substance classified with a health or environmental hazard

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

SECTION 4: First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : Adverse symptoms may include the following:
Ingestion Seek medical attention.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Vapours may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

SECTION 5: Firefighting measures

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

SECTION 7: Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonnes	50000 tonnes

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name

propan-2-ol

Result

DNEL - Workers - Long term - Inhalation

500 mg/m³

Effects: Systemic

DNEL - Workers - Long term - Dermal

888 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Oral

26 mg/kg bw/day

Effects: Systemic

SECTION 8: Exposure controls/personal protection

succinic acid

DNEL - General population - Short term - Oral

51 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Inhalation

89 mg/m³

Effects: Systemic

DNEL - General population - Short term - Inhalation

178 mg/m³

Effects: Systemic

DNEL - General population - Long term - Dermal

319 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Short term - Inhalation

1000 mg/m³

Effects: Systemic

DNEL - General population - Short term - Inhalation

10 mg/m³

Effects: Local

DNEL - General population - Long term - Inhalation

10 mg/m³

Effects: Local

DNEL - General population - Short term - Inhalation

10 mg/m³

Effects: Systemic

DNEL - General population - Long term - Inhalation

10 mg/m³

Effects: Systemic

DNEL - Workers - Short term - Inhalation

10 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

10 mg/m³

Effects: Local

DNEL - Workers - Short term - Inhalation

10 mg/m³

Effects: Systemic

DNEL - Workers - Long term - Inhalation

10 mg/m³

Effects: Systemic

DNEL - General population - Long term - Oral

43 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Dermal

43 mg/kg bw/day

Effects: Systemic

DNEL - General population - Short term - Oral

67 mg/kg bw/day

Effects: Systemic

SECTION 8: Exposure controls/personal protection

DNEL - General population - Short term - Dermal

67 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Short term - Dermal

67 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Long term - Dermal

71 mg/kg bw/day

Effects: Systemic

PNECs

Not available.

8.2 Exposure controls

Appropriate engineering controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

- : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

SECTION 8: Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid. [Liquid.]
Colour	: Colourless to light yellow.
Odour	: Alcohol-like. [Slight]
Odour threshold	: Not available.
Melting point/freezing point	: -89°C
Boiling point or initial boiling point and boiling range	: 82°C (179.6°F)
Flammability	: Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.
Lower and upper explosion limit	: Not available.
Flash point	: Closed cup: 17°C (62.6°F) [Tagliabue]
Auto-ignition temperature	: 399°C (750.2°F)
Decomposition temperature	: Not available.
pH	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): Not available.
Solubility	: Not available.
Solubility in water	: Not available.
Partition coefficient n-octanol/water (log Pow)	: Not applicable.
Vapour pressure	: 4.4 kPa (33 mm Hg)
Relative density	: 0.81
Relative vapour density	: >1 [Air = 1]
<u>Particle characteristics</u>	
Median particle size	: Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties	: Not applicable
Oxidising properties	: Not available.

9.2.2 Other safety characteristics

Evaporation rate	: >1 (butyl acetate = 1)
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SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapour to accumulate in low or confined areas.
- 10.5 Incompatible materials** : Reactive or incompatible with the following materials:
oxidising materials
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name

Result

propan-2-ol

Rabbit - Dermal - LD50
12800 mg/kg

Rat - Oral - LD50
5000 mg/kg

Toxic effects: Behavioral - General anesthetic

rosin

Rat - Oral - LD50
7600 mg/kg

succinic acid

Rat - Oral - LD50
2260 mg/kg

Conclusion/Summary [Product] : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
propan-2-ol	5000	12800	N/A	N/A	N/A
rosin	7600	N/A	N/A	N/A	N/A
succinic acid	2260	N/A	N/A	N/A	N/A

Skin corrosion/irritation

Product/ingredient name

Result

propan-2-ol

Rabbit - Skin - Mild irritant
Amount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

Result

SECTION 11: Toxicological information

propan-2-ol

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 100 mg

Rabbit - Eyes - Moderate irritant

Amount/concentration applied: 10 mg

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 100 mg

succinic acid

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 750 ug

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 0.005 Ml

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

propan-2-ol

Result

STOT SE 3, H336 (Narcotic effects)

Specific target organ toxicity (repeated exposure)

Product/ingredient name

solvent naphtha (petroleum), medium aliph.

Result

STOT RE 1, H372 (central nervous system (CNS))

SECTION 11: Toxicological information

Aspiration hazard

Product/ingredient name

solvent naphtha (petroleum), medium aliph.

Result

ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Not available.

Potential acute health effects

Eye contact

: Causes serious eye irritation.

Inhalation

: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

Skin contact

: May cause an allergic skin reaction.

Ingestion

: Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

: Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation

: Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact

: Adverse symptoms may include the following:
irritation
redness

Ingestion

: Adverse symptoms may include the following:
Ingestion Seek medical attention.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate effects

: Not available.

Potential delayed effects

: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General

: May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity

: No known significant effects or critical hazards.

Mutagenicity

: No known significant effects or critical hazards.

Reproductive toxicity

: No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

SECTION 11: Toxicological information

UK: Caution: exposure to fumes from this material may cause certain sensitive individuals to develop eczema and/or occupational asthma. May cause sensitization by inhalation and skin contact. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name

propan-2-ol

Result

Acute - LC50 - Marine water

Crustaceans - Common shrimp, sand shrimp - *Crangon crangon*

1400 mg/l [48 hours]

Effect: Mortality

Acute - LC50 - Fresh water

Fish - Harlequinfish, red rasbora - *Rasbora heteromorpha*

Size: 1 to 3 cm

4200 mg/l [96 hours]

Effect: Mortality

succinic acid

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna* - Larvae

Age: <24 hours

374.2 mg/l [48 hours]

Effect: Intoxication

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
propan-2-ol	0.05	-	Low
rosin	1.9 to 7.7	-	High
succinic acid	-0.59	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	Value
propan-2-ol	logKoc: 0.54 Koc: 3.4364
succinic acid	logKoc: 1.3 Koc: 19.4164

Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
propan-2-ol	No	N/A	Yes	No	N/A	N/A	Yes
rosin	No	N/A	N/A	No	N/A	N/A	N/A
solvent naphtha (petroleum), medium aliph.	N/A	N/A	N/A	Yes	N/A	N/A	N/A
succinic acid	No	N/A	Yes	No	N/A	N/A	Yes

Mobility : Not available.

Conclusion/Summary : The product does not meet the criteria to be considered as a PMT or vPvM.

SECTION 12: Ecological information

12.5 Results of PBT and vPvB assessment

Regulation (EC) No. 1907/2006 [REACH]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
propan-2-ol	No	N/A	N/A	No	N/A	N/A	N/A
rosin	No	N/A	N/A	No	N/A	N/A	N/A
solvent naphtha (petroleum), medium aliph.	N/A	N/A	N/A	Yes	N/A	N/A	N/A
succinic acid	No	N/A	N/A	No	N/A	N/A	N/A

Regulation (EC) No. 1272/2008 [CLP]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
propan-2-ol	No	N/A	N/A	No	N/A	N/A	N/A
rosin	No	N/A	N/A	No	N/A	N/A	N/A
solvent naphtha (petroleum), medium aliph.	N/A	N/A	N/A	Yes	N/A	N/A	N/A
succinic acid	No	N/A	N/A	No	N/A	N/A	N/A

Conclusion/Summary : The product does not meet the criteria to be considered as a PBT or vPvB.
Regulation (EC) No. 1272/2008 [CLP]

12.6 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

ADR/RID : **Special provisions** 640 (C)
Tunnel code (D/E)

ADN : **Special provisions** 640 (C)

IATA : **Quantity limitation** Passenger and Cargo Aircraft: 1 L. Packaging instructions: 305.
Special provisions Excepted Quantity

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed above the relevant limit.

Substances of very high concern

None of the components are listed above the relevant limit.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
CIRCUITWORKS® LEAD-FREE FLUX DISPENSING PEN	≥90	3

Labelling : Not applicable.

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

SECTION 15: Regulatory information

**Industrial emissions
(integrated pollution
prevention and control) -
Water** : Not listed

Explosive precursors : Not applicable.
(EC) No 273/2004 on drug precursors

Not listed.

(EC) No 111/2005 Trade between the Union and third countries in drug precursors

Not listed.

Ozone depleting substances (EU 2024/590)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

National regulations

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
Chile	: Not determined.
China	: All components are listed or exempted.
Colombia	: Not determined.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.

SECTION 15: Regulatory information

Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

15.2 Chemical safety assessment	: This product contains substances for which Chemical Safety Assessments are still required.
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SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate B = Bioaccumulative BCF = Bioconcentration Factor CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization M = Mobile N/A = Not available P = Persistent PBT = Persistent, Bioaccumulative and Toxic PMT = Persistent, Mobile and Toxic PNEC = Predicted No Effect Concentration RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail RRN = REACH Registration Number SGG = Segregation Group T = Toxic vB = Very Bioaccumulative vM = Very Mobile vP = Very Persistent vPvB = Very Persistent and Very Bioaccumulative vPvM = Very Persistent and Very Mobile
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Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 2, H225	On basis of test data
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H336	Calculation method
STOT RE 2, H373	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H413	May cause long lasting harmful effects to aquatic life.

Full text of classifications [CLP/GHS]

Circuit-Works® Lead-Free Flux Dispensing Pen (UFI)

SECTION 16: Other information

Aquatic Chronic 4	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Date of printing : 5/21/2026

Date of issue/ Date of revision : 5/21/2026

Date of previous issue : 5/21/2026

Version : 52

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